

**Garant**
**Solid carbide deburrer 120°, TiAlN, Ø h6 DC: 8mm**


## Order data

Order number	208092 8
GTIN	4045197858511
Item class	11X

## Description

### Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

### Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

## Technical description

Dimension S	4.4 mm
Shank Ø D <sub>s</sub>	8 mm
No. of teeth Z	4
Feed f <sub>z</sub> in steel < 900 N/mm <sup>2</sup>	0.04 mm
Shank	DIN 6535 HA with h6
Overall length L	63 mm
Cutting edge Ø D <sub>c</sub>	8 mm
Corner chamfer angle	30 degrees
Chamfer mill	60 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard

Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	120 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	Deburrers

### User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable	280 m/min	N
Alu > 10% Si	suitable	200 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	105 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	100 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	70 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	60 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	35 m/min	H
INOX < 900 N/mm <sup>2</sup>	suitable	80 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	60 m/min	M
GG(G)	suitable	90 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		

dry	suitable only under restricted conditions
Air	Suitable only under restricted conditions
<b>Services</b>	
Shank grinding Type HB	129100 HB