

**Garant**

**GARANT Power Tang 90° tangential high-performance shoulder mill, with bore, Ø D / number of effective cutting edges Z: 40/5mm**

**Order data**

Order number	215122 40/5
GTIN	4045197861375
Item class	210

**Description****Version:**

Maximum stability due to tangentially arranged inserts. High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

**Technical description**

Mounting bore Ø	16 mm
Overall length $L_{tot}$	40 mm
Pack of insert screws	219882 (15IP; 3.0 Nm)
suitable indexable insert	LO.. 130708
maximum cutting depth $a_{p,max}$	12 mm
Cutting edge Ø $D_c$	40 mm
Number of cutting edges Z	5

Series	Power Tang
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Pack of insert screws 10 pieces	219882
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0