

Garant

GARANT Power Tang 90° tangential high-performance shoulder mill, with bore, Ø D / number of effective cutting edges Z: 50/6mm


Order data

Order number	215122 50/6
GTIN	4045197861399
Item class	210

Description
Version:

Maximum stability due to tangentially arranged inserts. High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Technical description

Mounting bore Ø	22 mm
suitable indexable insert	LO.. 130708
maximum cutting depth $a_{p\max}$	12 mm
Number of cutting edges Z	6
Cutting edge Ø D_c	50 mm
Overall length L_{tot}	40 mm

Pack of insert screws	219882 (15IP; 3.0 Nm)
Series	Power Tang
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Pack of insert screws 10 pieces	219882
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0