

**Garant**

**GARANT Power Tang 90° tangential high-performance shoulder mill, with bore, Ø D / number of effective cutting edges Z: 100/9mm**


**Order data**

Order number	215122 100/9
GTIN	4045197861443
Item class	210

**Description**
**Version:**

Maximum stability due to tangentially arranged inserts. High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

**Technical description**

Overall length $L_{tot}$	50 mm
suitable indexable insert	LO.. 130708
Mounting bore Ø	32 mm
Cutting edge Ø $D_c$	100 mm
Number of cutting edges Z	9
maximum cutting depth $a_{p,max}$	12 mm

Pack of insert screws	219882 (15IP; 3.0 Nm)
Series	Power Tang
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
Pack of insert screws 10 pieces	219882