## Garant

# GARANT Power Tang 90° tangential high-performance shoulder mill, with bore, Ø D / number of effective cutting edges Z: 125/15mm



#### **Order data**

Order number	215122 125/15
GTIN	4045197861474
Item class	210

### **Description**

#### **Version:**

Maximum stability due to tangentially arranged inserts. High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

#### Note:

Use GARANT torque screwdriver TQ No. 211750 size 3.0 with bit No. 674252 size 15IP.

## **Technical description**

maximum cutting depth a <sub>p max</sub>	12 mm
Overall length L <sub>tot</sub>	63 mm
Mounting bore $\varnothing$	40 mm
suitable indexable insert	LO 130708
Pack of insert screws	219882 (15IP; 3.0 Nm)
Cutting edge Ø D <sub>c</sub>	125 mm

Number of cutting edges Z	15
Series	Power Tang
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

## Accessories

Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Pack of insert screws10 pieces	219882