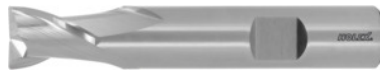



**Solid carbide slot drill, uncoated, Ø e8 DC: 16 mm**

**Order data**

Order number	201304 16
GTIN	4045197862662
Item class	12X

**Description**
**Version:**

Dimensions similar to **DIN 6527**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HE to h6

No. of teeth Z: 2

Flute length  $L_c$ : 22 mm

Overall length L: 82 mm

Shank Ø  $D_s$ : 16 mm

Shank form: HB

Corner chamfer width at 45°: 0.4 mm

**Technical description**

Cutting edge Ø $D_c$	16 mm
Shank form	HB
Corner chamfer width at 45°	0.4 mm
Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.08 mm
Overall length L	82 mm
Feed $f_z$ for side milling in steel < 750 N/mm <sup>2</sup>	0.13 mm
No. of teeth Z	2

Direction of infeed	horizontal, oblique and vertical
Flute length $L_c$	22 mm
Shank $\varnothing D_s$	16 mm
Shank	DIN 6535 HE to h6
Tolerance nominal $\varnothing$	e8
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width $a_e$ for milling operation	0.3×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill

## Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank  $\varnothing$  tool 16 mm

SZ2025 16