



## Solid carbide mini milling cutter, uncoated, Ø e8 DC: 1,3mm



### Order data

Order number	202262 1,3
GTIN	4045197863980
Item class	12X

### Description

#### Version:

Shank similar to **DIN 6535 HB**.

#### Save on regrinding costs:

It is cheaper to use solid carbide mini milling cutters to the wear limit than to regrind them.

### Technical description

Shank Ø D <sub>s</sub>	3 mm
Direction of infeed	horizontal, oblique and vertical
Shank form	HA
Overall length L	38 mm
Cutting edge Ø D <sub>c</sub>	1.3 mm
Tolerance nominal Ø	e8
Shank	Parallel shank to h6
Feed f <sub>z</sub> for slot milling in steel < 750 N/mm <sup>2</sup>	0.005 mm
Flute length L <sub>c</sub>	3 mm
Feed f <sub>z</sub> for side milling in steel < 750 N/mm <sup>2</sup>	0.006 mm
No. of teeth Z	3
Helix angle	30 degrees
Corner chamfer angle	45 degrees

Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	0.3×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End / face mill

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable only under restricted conditions	170 m/min	N
Aluminium (short chipping)	suitable	140 m/min	N
Alu > 10% Si	suitable	100 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	70 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	60 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	45 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	40 m/min	M
GG(G)	suitable only under restricted conditions	55 m/min	K
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	Suitable		
dry	suitable only under restricted conditions		
Air	Suitable		

