



Solid carbide mini milling cutter, uncoated, \varnothing e8 DC: 1,9mm



Order data

Order number	202266 1,9
GTIN	4045197864697
Item class	12X

Description

Version:

Shank similar to **DIN 6535 HB**.

Save on regrinding costs:

It is cheaper to use solid carbide mini milling cutters to the wear limit than to regrind them.

Technical description

Cutting edge $\varnothing D_c$	1.9 mm
Tolerance nominal \varnothing	e8
Shank $\varnothing D_s$	3 mm
Feed f_z for side milling in steel $< 750 \text{ N/mm}^2$	0.006 mm
Overall length L	38 mm
Flute length L_c	4 mm
Feed f_z for slot milling in steel $< 750 \text{ N/mm}^2$	0.005 mm
Shank	Parallel shank to h6
Shank form	HA
No. of teeth Z	3
Direction of infeed	horizontal, oblique and vertical
Helix angle	45 degrees
Corner chamfer angle	90 degrees

Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	170 m/min	N
Aluminium (short chipping)	suitable	140 m/min	N
Alu > 10% Si	suitable	100 m/min	N
Steel < 500 N/mm ²	suitable	70 m/min	P
Steel < 750 N/mm ²	suitable	60 m/min	P
Steel < 900 N/mm ²	suitable	45 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	40 m/min	M
GG(G)	suitable only under restricted conditions	55 m/min	K
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	Suitable		
dry	suitable only under restricted conditions		
Air	Suitable		

