


**HOLEX Pro cutting disc EXTRA THIN, Disc Ø: 178mm**

**Order data**

Order number	563550 178
GTIN	4045197157614
Item class	52M

**Description**
**Version:**

- **Grit, bonding, abrasive additives as well as reinforcement of the cut-off discs are optimised for maximum cutting performance and working life in their respective applications.**
- **Thin cutting discs (0.8 mm / 1.0 mm / 1.6 mm) specially suited for quick burr-free cutting with low thermal stress. On older angle grinders please ensure discs are precisely centred! Cutting discs from 2.0 mm disc thickness exhibit increased lateral stability, stiffness and service life.**
- **Shapes: Cutting discs flat (shape 41) or with depressed centre (shape 42).**

The thin cutting disc for quick cuts without heavy force.

**Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

**Specification:**

**A60P-BF.**

**Note:**

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

## Technical description

Bore Ø	22.23 mm
Shape description	flat
Shape	41
maximum speed	8500 min <sup>-1</sup>
Disc thickness	1.6 mm
Specification	A60P-BF
Disc Ø	178 mm
for material thicknesses	7.7 - 8 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable only under restricted conditions		

GG(G)	suitable only under restricted conditions
CuZn	suitable only under restricted conditions
Plastic, GRP	suitable only under restricted conditions
dry	suitable

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## Accessories

Pair of clamping flanges Flange Ø 76 mm	563990 76
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