HOLEX

HOLEX Pro cutting disc "2 in 1", Disc Ø: 100mm



Order data

Order number	563500 100		
GTIN	4045197438577		
Item class	52M		

Description

Version:

Universal cutting disc for steel and stainless steel.

Easy-cutting and stable. Bore Ø 16 mm.

Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed v_c .

Specification:

A30Q-BF.

Note:

The disc thickness should be at least 20% of the material thickness to be cut.

Technical description

Shape	41		
Shape description	flat		
Disc thickness	1.6 mm		
maximum speed	15300 min ⁻¹		

Bore Ø	16 mm	
Specification	A30Q-BF	
Disc Ø	100 mm	
for material thicknesses	7.7 mm	
Grinding medium code	А	
Iron, sulphur and chlorine constituents	< 0.1 %	
recommended approach angle	90 degrees	
optimised for material	HSS	
optimised for material	Steel	
Propulsive equipment	Angle grinder	
maximum circumferential speed	80 m/s	
Type of product	Cutting disc	

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
dry	suitable		