

Garant
Machine tap for wire thread inserts HSS-E-PM, TiCN, EG-M: EG-M12

Order data

Order number	133550 EG-M12
GTIN	4045197862082
Item class	11H

Description
Version:

Tap to **DIN 40435** (similar to DIN 371 / DIN 376).

Achieves outstanding tool life, due to high-quality substrate and TiCN coating. For wide application range of different materials.

Application:

For production of AC mounting thread to metric ISO threads **DIN 8140** for **STI** (Screw Thread Insert) wire thread inserts.

Note:

Please ensure without fail the correct **tapping drill Ø** (see table)!

Tool material: HSS E PM

Standard: DIN 40435

Tolerance class: 6H mod.

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 12.5 mm

Technical description

Thread pitch	1.75 mm
Tool material	HSS E PM
Standard	DIN 40435
Number of clamping slots	4
Tapping hole Ø	12.5 mm

Shank square □	9 mm
Number of cutting edges Z	4
Thread Ø	12 mm
Shank Ø D _s	11 mm
Overall length L	110 mm
Tolerance class	6H mod.
Thread depth	36 mm
Thread size	M12
Coating	TiCN
Thread type	EG-M
Flank angle	60 degrees
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap