# HOLEX

# HOLEX Pro cutting disc "2 in 1", Disc Ø: 115mm



## Order data

Order number	563500 115		
GTIN	4045197593153		
Item class	52M		

# Description

#### Version:

#### Universal cutting disc for steel and stainless steel.

Easy-cutting and stable.

#### **Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

### Specification:

### A30Q-BF.

### Note:

The disc thickness should be at least 20% of the material thickness to be cut.

### **Technical description**

Shape	42		
Disc thickness	2 mm		
Shape description	depressed centre		
maximum speed	13300 min <sup>-1</sup>		

Bore Ø	22.23 mm	
Specification	A30Q-BF	
Disc Ø	115 mm	
for material thicknesses	6 - 10 mm	
Grinding medium code	im code A	
Iron, sulphur and chlorine constituents	< 0.1 %	
recommended approach angle	90 degrees	
optimised for material	HSS	
optimised for material	Steel	
Propulsive equipment	Angle grinder	
maximum circumferential speed	80 m/s	
Type of product	Cutting disc	

# User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
dry	suitable		