

Garant**LOEU 130708 R-L, HB7635, Type: INOX**

Order data

| | |
|--------------|---------------|
| Order number | 215139 INOX |
| GTIN | 4045197866875 |
| Item class | 21A |

Description

Note:Standard application values for $a_e = 0.3 \times D$ / $a_p = 8$ mm

Technical description

| | |
|---------------------------|------------------------------|
| ISO code indexable insert | LOEU 130708 R-L |
| Feed f_z | 0.14 mm |
| Type | INOX |
| Corner radius | 0.8 mm |
| Grade | HB7635 |
| Tool material | Carbide |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for milling |

User data

| | Suitability | V_c | ISO code |
|------------------------------|---|----------------------|-----------------|
| INOX < 900 N/mm ² | suitable | 120 m/min | M |
| INOX > 900 N/mm ² | suitable | 95 m/min | M |
| Ti > 850 N/mm ² | suitable | 45 m/min | S |
| wet maximum | suitable | | |
| wet minimum | suitable | | |
| dry | suitable only under restricted conditions | | |
| Air | suitable only under restricted conditions | | |