

HOLEX Pro cutting disc "2 in 1", Disc Ø: 125mm



Order data

Order number	563500 125		
GTIN	4045197443038		
Item class	52M		

Description

Version:

Universal cutting disc for steel and stainless steel.

Easy-cutting and stable.

Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed v_c .

Specification:

A30Q-BF.

Note:

The disc thickness should be at least 20% of the material thickness to be cut.

Technical description

Shape description	depressed centre		
Shape	42		
maximum speed	12200 min ⁻¹		
Disc thickness	2 mm		

Bore Ø	22.23 mm		
Specification	A30Q-BF		
Disc Ø	125 mm		
for material thicknesses	6 - 10 mm		
Grinding medium code	А		
Iron, sulphur and chlorine constituents	< 0.1 %		
recommended approach angle	90 degrees		
optimised for material	HSS		
optimised for material	Steel		
Propulsive equipment	Angle grinder		
maximum circumferential speed	80 m/s		
Type of product	Cutting disc		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
dry	suitable		