

HOLEX
Cutting disc "2 in 1", Disc Ø: 125 mm

Order data

Order number	563500 125
GTIN	4045197443038
Item class	52M

Description
Version:

Universal cutting disc for steel and stainless steel, easy-cutting and stable.

Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed v_c .

Specification:

A30Q-BF.

Note:

The disc thickness should be at least 20% of the material thickness to be cut.

maximum circumferential speed: 80 m/s

Shape description: depressed centre

Bore Ø: 22.23 mm

Shape description: depressed centre

Disc thickness: 2 mm

Bore Ø: 22.23 mm

Technical description

Shape description	depressed centre
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Shape	42
maximum speed	12200 min ⁻¹
Disc thickness	2 mm
Bore Ø	22.23 mm
Specification	A30Q-BF
Disc Ø	125 mm
for material thicknesses	6 - 10 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 °
optimised for material	HSS
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		

dry

suitable