

**Garant**

**Blade carrier, concave for face grooving, left-hand, Ø range for groove D1 / D2: 67/100mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273829 67/100 |
| GTIN         | 4045197867902 |
| Item class   | 21W           |

**Description****Version:**

Extremely rigid connection and precise clamping due to serrated contact face between the toolholder and clamp.

**Application:**

In conjunction with toolholders No. 273800 to 273811.

**Spare part:**

Clamp screw No. 279815 9.

**Attention:**

Without clamping screws (these are supplied with the toolholders).

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Maximum feed rate 0.025 mm.

Groove width w: 3 mm

maximum cutting depth  $t_{max}$ : 18 mm

**Technical description**

|                                      |            |
|--------------------------------------|------------|
| maximum 1st groove $\varnothing D_2$ | 100 mm     |
| minimum 1st groove $\varnothing D_1$ | 67 mm      |
| maximum cutting depth $t_{\max}$     | 18 mm      |
| Application type                     | left-hand  |
| Groove width w                       | 3 mm       |
| Type of product                      | Cartridges |

## Accessories

|                       |          |
|-----------------------|----------|
| Clamping screw Type 9 | 279815 9 |
| Clamping screw        | 279910   |