

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/16mm

Order data

Order number	251728 32/16
GTIN	4045197868251
Item class	21T

Technical description

Shim screw	259025 3
Overall length L	250 mm
Shim	259031 39
Insert size	16 mm
Setting angle κ	95 degrees
Overhang L_1	96 mm
ISO code toolholder	A32S MVZNR/L 16
Screw for clamp	259021 4
Clamping claw	259038 2
suitable indexable insert	VN.. 1604..
Minimum pre-drill $\varnothing D_{\min}$	48 mm
Centre offset L_3	30 mm
Clamping height L_2	31 mm
Usable depth T	14 mm
Shank $\varnothing D_s$	32 mm
Standard	Works standard
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Shim Type 39	259031 39
Screw for clamping claw Type 4	259021 4
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8
Shim screw Type 3	259025 3
Clamping claw Type 2	259038 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500