

3M Roloc™**Grinding disc 984F, Ø 76.2 mm, Grit: 80**

Order data

Order number	554006 80
GTIN	30051141277180
Item class	53M

Description

Version:

Very high material removal rate and service life due to the use of self-sharpening ceramic grit (CER).

The Roloc™, Combidisc® CDR **quick-change system** with a plastic thread permits safe abrasive tool changing "with a single twist of the wrist" in a very short time.

With precision formed **Cubitron™ II** grit.

Application:

For efficient abrasion of small areas, even with changing contours. Reduced tool changing times save costs on multi-stage operations.

Use in conjunction with hard support pad No. 554089.

Note:

Roloc™ bristle discs can be found from No. 573510 onwards.

Technical description

Grit	80
Disc Ø	76.2 mm
Grinding media	Cubitron™ II

Grinding medium code	Ceramic
Grinding media backing	stable-edged underlay
Product name attribute	Ø 76.2 mm
Manufacturer's designation	984F
maximum speed	20000 min ⁻¹
Type of product	Grinding wheel

User data

	Suitability	V _c	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
dry	suitable		

Accessories

Rubber backing pad with mounting M14hard External Ø 75 mm	554088 75
Rubber backing pad shank Ø 6 mmhard External Ø 75 mm	554089 75
Rubber backing pad with M14 mountinghard External Ø 75 mm	554094 75

