3M Roloc™

Abrasive disc 777F, 50.8 mm Ø, Grit: 60



Order data

Order number	554025 60
GTIN	511447643342
Item class	53M

Description

Version:

The Roloc[™], Combidisc[°] CDR **quick-change system** with a plastic thread permits safe abrasive tool changing "with a single twist of the wrist" in a very short time.

Very high material removal rate and service life due to the use of self-sharpening ceramic grit (CER).

Application:

For efficient abrasion of small areas, even with changing contours. Reduced tool changing times save costs on multi-stage operations.

Note:

Roloc™ bristle discs can be found from No. 573510 onwards.

Technical description

Grit	60	
Colour code	orange	
Disc Ø	50.8 mm	
Grinding media	Ceramic grit (CER)	

Grinding medium code	Ceramic	
Product name attribute 50.8 mm Ø		
Manufacturer's designation	777F	
suitable for quick-change system	nge system Roloc™	
maximum speed	25000 min ⁻¹	
Type of product	Grinding wheel	

User data

	Suitability	Vc	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
dry	suitable		

Accessories

Rubber backing pad shank \varnothing 6 mmhard External \varnothing 50 mm	554089 50
Rubber backing pad shank Ø 6 mmmedium hard External Ø 50 mm	554093 50
Plastic backing pad shank Ø 6 mm External Ø 50 mm	554090 50
	554092 50

554091 50

Rubber backing pad shank Ø 6 mmmedium External Ø 50 mm

Rubber backing pad shank Ø 6 mmsoft External Ø 50 mm