

Garant

**Shrink-fit chucks Form ADB with cooling channel bore, BT 40 A = 130,
Clamping range $\varnothing D_1$: 8mm**


Order data

Order number	303428 8
GTIN	4045197870223
Item class	31A

Description
Version:

- Integral tool length adjustment, range 10 mm (from $\varnothing 6$).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

Application:

For clamping tools with parallel shank to h6 tolerance.

Standard:

Ähnlich E-DIN 69882-8, Form G.

Optional extras:

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

Technical description

Cooling channel bore	lockable
$\varnothing D_2$	21 mm
External $\varnothing D$	27 mm
Clamping $\varnothing D_1$	8 mm
Overhang dimension A	130 mm
Adapter	BT 40 A = 130
Arbor standard	JIS B6339

Arbor standard	ISO 7388-2
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Cooling unit Type CU1	354215 CU1
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Screening plate for coilSU1 for clamping Ø 6-12 mm	354240 6-12
Cooling adapter short4.5° for clamping Ø 6-9 mm	354235 6-9
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Subframe cupboard	354290
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Cooling adapter long4.5° for clamping Ø 6-9 mm	354236 6-9
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Basic tool mountingfor SK for SK taper shank 40	354225 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Shrink-fit unit Type SU1	354210 SU1
Pull stud 90°sealed suitable for steep tapers 40	308795 40