

**Garant**
**Shrink-fit chuck, PSC 80 short, Clamping range  $\varnothing$  D1: 32mm**

**Order data**

Order number	308575 32
GTIN	4045197870636
Item class	31C

**Description**
**Version:**

- With RFID/Balluffchip bore.
- All shanks hard turned (for smooth running!).
- Mating faces of the PSC internal contour machined.

**Application:**

For clamping tools with shank tolerance h6.

**Optional extras:**

Shrink-fit chuck extensions No. 302410 – 302417. Shrink-fit units No. 354210 – 354450.  
Coolant tube No. 309885; socket No. 309893 and balancing screw set No. 309906 size 180.

**Technical description**

External $\varnothing$ D	53 mm
$\varnothing$ D <sub>2</sub>	44 mm
Overhang dimension A	95 mm
Clamping $\varnothing$ D <sub>1</sub>	32 mm
Adapter	PSC 80 short
Arbor standard	ISO 26623-1
Through-coolant	yes

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Cooling adapter long4.5° for clamping Ø 22,1-32 mm	354236 22,1-32
Screening plate for coilSU1 for clamping Ø 20-32 mm	354240 20-32
Cooling adapter short4.5° for clamping Ø 22,1-32 mm	354235 22,1-32
Cooling unit Type CU1	354215 CU1
Subframe cupboard	354290
Shrink-fit unit Type SU1	354210 SU1