#### .∜ LUKAS

V4 Master flap disc (ZA) glass fibre plate, dished for steel and stainless steels, 125 mm Ø, Grit: 60



# Order data

Order number	565445 60		
GTIN	4027497469970		
Item class	53L		

# Description

### Version:

**The patented sickle-shaped strip-form** and configuration permit a high coating density for an exceptional metal removal rate and a long tool life.

**High coating density for a very long working life** and **outstanding edge stability.** The deep depression permits optimum exploitation of the abrasive fabric (ZA).

**ZA:** Pure **Zirconium Aluminium Oxide** on a polyester-cotton mixed fabric. Very aggressive due to the open grit distribution.

#### **Application:**

Ideal for **edge grinding** on high-power machines, for **rounding sharp edges**, dressing weld seams and removing weld slag residues.

# **Technical description**

Bore Ø	22.23 mm	
Shape description	dished	
Grit	60	

Disc Ø	125 mm	
Grinding medium code	ZA	
Iron, sulphur and chlorine constituents	< 0.1 %	
Product name attribute	125 mm Ø	
optimised for material	Steel	
optimised for material	INOX	
maximum circumferential speed	80 m/s	
Type of product	Abrasive flap disc	

# User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
dry	suitable		