

Threads "Go" / "No Go" plug gauge, Thread: M18



Order data

Order number	486000 M18
GTIN	2050001691002
Item class	48B

Description

Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R). "No Go" end marked red.

Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

Technical description

Thread pitch	2.5 mm
Tolerance class	6H
Thread	M18
Thread type	M
Standard	DIN 13
Quality	6
Tolerance zone	H
Type of gauge	"No Go" gauge

Type of gauge	"Go" plug gauge
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

Services

DAkkS calibration "Go" / "No Go" thread plug gauge maximum \varnothing 90 mm	028590 90
Calibration Go / No Go thread plug gauge maximum \varnothing 20 mm	028550 20