

Threads "Go" / "No Go" plug gauge, Thread: M20



Order data

Order number	486000 M20
GTIN	2050001691019
Item class	48B

Description

Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R). "No Go" end marked red.

Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

Technical description

Thread	M20
Thread pitch	2.5 mm
Tolerance class	6H
Thread type	M
Standard	DIN 13
Tolerance zone	H
Quality	6
Type of gauge	"No Go" gauge

Type of gauge	"Go" plug gauge
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

Services

CalibrationGo / No Go thread plug gauge maximum Ø 20 mm	028550 20
DAkkS calibration "Go" / "No Go" thread plug gauge maximum Ø 90 mm	028590 90