

## Threads "Go" / "No Go" plug gauge, Thread: M22



### Order data

Order number	486000 M22
GTIN	2050001691026
Item class	48B

### Description

#### Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

**"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R).** "No Go" end marked red.

#### Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

#### Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

#### Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

### Technical description

Thread pitch	2.5 mm
Tolerance class	6H
Thread	M22
Thread type	M
Standard	DIN 13
Quality	6
Tolerance zone	H
Type of gauge	"No Go" gauge

Type of gauge	"Go" plug gauge
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

### Services

CalibrationGo / No Go thread plug gauge maximum Ø 60 mm	028550 60
DAkkS calibration "Go" / "No Go" thread plug gauge maximum Ø 90 mm	028590 90