## Threads "Go" / "No Go" plug gauge, Thread: M33



# Order data

| Order number | 486000 M33    |
|--------------|---------------|
| GTIN         | 4045197213105 |
| Item class   | 48B           |

## Description

#### Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R). "No Go" end marked red.

### Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

## Standard:

Toleranzen und Abmaße nach **DIN ISO 1502.** 

#### Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

## **Technical description**

| Thread          | M33           |
|-----------------|---------------|
| Thread pitch    | 3.5 mm        |
| Tolerance class | 6H            |
| Standard        | DIN 13        |
| Thread type     | М             |
| Quality         | б             |
| Tolerance zone  | Н             |
| Type of gauge   | "No Go" gauge |

| Type of gauge   | "Go" plug gauge             |
|-----------------|-----------------------------|
| Calibration     | L10                         |
| Type of product | Thread Go / NoGo plug gauge |

# Services

| CalibrationGo / No Go thread plug gauge maximum Ø 60<br>mm           | 028550 60 |
|--|-----------|
| DAkkS calibration"Go" / "No Go" thread plug gauge<br>maximum Ø 90 mm | 028590 90 |