

Threads "Go" / "No Go" plug gauge, TiN, Thread: M20



Order data

Order number	486008 M20
GTIN	2050001060501
Item class	48B

Description

Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R). "No Go" end marked red.

"Go" end TiN coated, resulting in longer working life, dirt trap groove from M6.

Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

Technical description

Thread pitch	2.5 mm
Thread	M20
Tolerance class	6H
Standard	DIN 13
Thread type	M
Quality	6
Tolerance zone	H

Type of gauge	"No Go" gauge
Type of gauge	"Go" plug gauge
Surface "OK" side	TiN
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

Services

DAkkS calibration "Go" / "No Go" thread plug gauge maximum \varnothing 90 mm	028590 90
Calibration Go / No Go thread plug gauge maximum \varnothing 20 mm	028550 20