

## Threads "Go" / "No Go" plug gauge, TiN, Thread: M24



### Order data

|              |               |
|--------------|---------------|
| Order number | 486008 M24    |
| GTIN         | 2050001060518 |
| Item class   | 48B           |

### Description

#### Version:

The ground first thread pitch removes coarse swarf in the component and prevents premature fracture of the first thread pitch. Version to DIN 2279 - 2299.

**"Go" and "No Go" ends on a single handle (DIN 2240, part 1, form R).** "No Go" end marked red.

"Go" end TiN coated, resulting in longer working life, dirt trap groove from M6.

#### Application:

For metric ISO threads, right-hand DIN 13.

Tolerance class 6H (up to M 1.4 = 5H).

#### Standard:

Toleranzen und Abmaße nach **DIN ISO 1502**.

#### Note:

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, NPT, and LH threads available on request.

### Technical description

|                 |        |
|-----------------|--------|
| Thread          | M24    |
| Thread pitch    | 3 mm   |
| Tolerance class | 6H     |
| Thread type     | M      |
| Standard        | DIN 13 |
| Tolerance zone  | H      |
| Quality         | 6      |

|                   |                             |
|-------------------|-----------------------------|
| Type of gauge     | "No Go" gauge               |
| Type of gauge     | "Go" plug gauge             |
| Surface "OK" side | TiN                         |
| Calibration       | L10                         |
| Type of product   | Thread Go / NoGo plug gauge |

## Services

|  |           |
|--|-----------|
| DAkkS calibration "Go" / "No Go" thread plug gauge maximum $\varnothing$ 90 mm | 028590 90 |
| Calibration Go / No Go thread plug gauge maximum $\varnothing$ 60 mm           | 028550 60 |