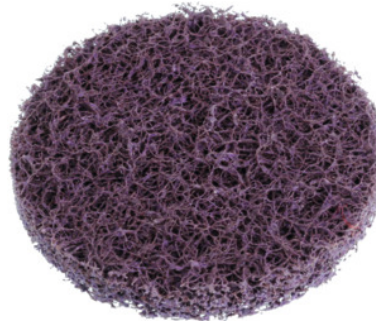


**3M Roloc™****Cleaning disc (A), Ø 76.2 mm, Fleece version: MED****Order data**

Order number	554065 MED
GTIN	50048011642067
Item class	53M

**Description****Version:**

The Roloc™, Combidisc® CDR **quick-change system** with a plastic thread permits safe abrasive tool changing "with a single twist of the wrist" in a very short time.

Coarse cleaning disc with synthetic nylon fleece evenly impregnated with abrasive grit on glass fibre pad. Open structure, will not clog. Combines **cleaning** with imparting a **fine finish**.

**Application:**

For efficient abrasion of small areas, even with changing contours. Reduced tool changing times save costs on multi-stage operations.

For rust removal, paint removal, dressing weld seams and removing surface dirt.

**Note:**

**Roloc™ bristle discs** can be found from No. 573510 onwards.

**Technical description**

maximum speed	15000 min <sup>-1</sup>
Degree of hardness	medium
Grit designation	coarse
3M designation	BF-DR

Disc Ø	76.2 mm
Grinding media	Standard aluminium oxide (A)
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	Ø 76.2 mm
Type of product	Rough cleaning non-woven abrasive mesh

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Stone	suitable only under restricted conditions		
Paint	suitable		
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

## Accessories

Rubber backing pad shank Ø 6 mm medium hard External Ø 75 mm	554093 75
Plastic backing pad shank Ø 6 mm External Ø 75 mm	554090 75
Rubber backing pad with mounting M14 hard External Ø 75 mm	554088 75
Rubber backing pad shank Ø 6 mm hard External Ø 75 mm	554089 75
Rubber backing pad shank Ø 6 mm medium External Ø 75 mm	554092 75
Rubber backing pad with M14 mounting hard External Ø 75 mm	554094 75
Rubber backing pad shank Ø 6 mm soft External Ø 75 mm	554091 75