Fine thread “Go” / “No Go” plug gauge 6H, M × pitch: 18X1,5

Order data

Order number	486100 18X1,5
GTIN	2050001675415
Item class	48B

Description

Version:
The ground first thread lead chamfer (from 1 mm pitch) removes contamination in the component and prevents premature fracture of the first full thread lead chamfer.
Design to **DIN 2279 – 2299**.
“Go” and “No Go” ends on a single handle (DIN 2240, part 1 form R). “No Go” end marked red.
Application:
For metric ISO fine threads, right-hand DIN 13.
Standard:
Toleranzen und Abmaße nach **DIN ISO 1502.**
Note:
Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, and NPT threads as well as left-hand threads available on request.

Technical description

Thread pitch	1.5 mm
Thread	M18
Tolerance class	6H
Thread type	MF
Standard	DIN 13
Quality	6
Tolerance zone	H
Type of gauge	“No Go“ gauge

Type of gauge	“Go” plug gauge
Calibration	L10
Type of product	Thread Go / NoGo plug gauge

Services

CalibrationGo / No Go thread plug gauge maximum ∅ 20 mm	028550 20
DAkkS calibration“Go” / “No Go” thread plug gauge maximum ∅ 90 mm	028590 90