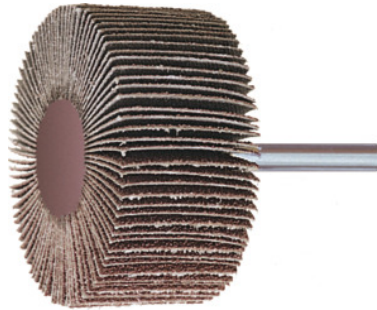


**Flap wheel (A), 320 grit, Head Ø×head width: 80X50mm****Order data**

Order number	554600 80X50
GTIN	4045197240958
Item class	52E

**Description****Version:**

Flap strips bonded on to the shank of the tool.

Abrasive strips covered with **regular Aluminium Oxide (A)**.

**Application:**

Primarily for finish grinding and polishing tasks on larger radii in tool and mould making, for vessel and machine fabrication. The abrasive strips adapt to the contours of the component.

**Technical description**

maximum speed	7500 min <sup>-1</sup>
recommended speed	6000 min <sup>-1</sup>
Grit	320
Head width	50 mm
Shank Ø	6 mm
Head Ø	80 mm
Grinding media	Aluminium Oxide grit (A)
Grinding medium code	A

Product name attribute	320 grit
Type of product	Flap wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
dry	suitable		