

## Cubitron™ II fibre disc (CER) 982C, Ø 178 mm, Grit: 36



## **Order data**

| Order number | 566490 36      |
|--------------|----------------|
| GTIN         | 50051141276989 |
| Item class   | 53F            |

## **Description**

#### **Version:**

The precision-formed **high-performance abrasive grit** in 3M<sup>™</sup> products consist of defined ceramic triangles optimally arranged on the grinding surface. **Greatly increased material removal rate** with very long working life. Even surface finish.

Extremely tear-resistant but very flexible **vulcanised fibre.** Bore diameter 22.23 mm and crossed slots.

Top type Cubitron™ II. The highest metal removal rate.

#### **Application:**

For the machining of **steel** and non-ferrous metals.

Limited to maximum 80 m/s circumferential speed with backing pads No. 566690 / 566692 on angle grinders. The quick-cutting grit permits **comfortable and ergonomic working** without the need to exert great pressure. At the same time the high removal rate of  $3M^{\text{TM}}$  fibre discs makes them a real alternative to roughing discs and flap discs.

# **Technical description**

| Grit                       | 36    |
|----------------------------|-------|
| Manufacturer's designation | 982 C |

| Disc Ø                                  | 178 mm                 |  |
|---|------------------------|--|
| Series                                  | Cubitron™ll            |  |
| Grinding media                          | Cubitron™ II           |  |
| Grinding medium code                    | Ceramic                |  |
| Grinding media backing                  | Vulcanised fibre       |  |
| Iron, sulphur and chlorine constituents | < 0.1 %                |  |
| Product name attribute                  | Ø 178 mm               |  |
| Bore Ø                                  | 22.23 mm               |  |
| optimised for material                  | Steel                  |  |
| optimised for material                  | Cast iron              |  |
| optimised for material                  | Non-ferrous metals     |  |
| maximum circumferential speed           | 80 m/s                 |  |
| maximum speed                           | 8500 min <sup>-1</sup> |  |
| Type of product                         | Fibre disc             |  |

# **User data**

|                                | Suitability                               | $\mathbf{V}_{c}$ | ISO code |
|--------------------------------|---|------------------|----------|
| Alu Mg                         | suitable only under restricted conditions |                  |          |
| Steel < 900 N/mm²              | suitable                                  |                  |          |
| Steel < 1400 N/mm <sup>2</sup> | suitable                                  |                  |          |
| Steel < 55 HRC                 | suitable                                  |                  |          |
| Steel < 60 HRC                 | suitable                                  |                  |          |
| Steel < 67 HRC                 | suitable                                  |                  |          |
| INOX                           | suitable only under restricted conditions |                  |          |
| Ti                             | suitable only under restricted conditions |                  |          |
| GG(G)                          | suitable                                  |                  |          |
| CuZn                           | suitable                                  |                  |          |

| dry | suitable |  |
|-----|----------|--|
| dry | suitable |  |

## **Accessories**

| Backing padhard/ribbed External Ø 180 mm                | 566672 180 |
|---|------------|
| Fibre disc backing padhard/ribbed External Ø 180 mm     | 566690 180 |
| Fibre disc backing padflexible/smooth External Ø 180 mm | 566692 180 |