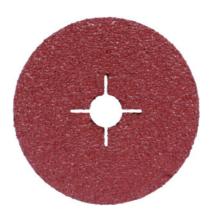


Cubitron™ II fibre disc (CER) 982C, Ø 178 mm, Grit: 60



Order data

Order number	566490 60
GTIN	30051141277401
Item class	53F

Description

Version:

The precision-formed **high-performance abrasive grit** in 3M[™] products consist of defined ceramic triangles optimally arranged on the grinding surface. **Greatly increased material removal rate** with very long working life. Even surface finish.

Extremely tear-resistant but very flexible **vulcanised fibre.** Bore diameter 22.23 mm and crossed slots

Top type Cubitron™ II. The highest metal removal rate.

Application:

For the machining of **steel** and non-ferrous metals.

Limited to maximum 80 m/s circumferential speed with backing pads No. 566690 / 566692 on angle grinders. The quick-cutting grit permits **comfortable and ergonomic working** without the need to exert great pressure. At the same time the high removal rate of $3M^{\text{TM}}$ fibre discs makes them a real alternative to roughing discs and flap discs.

Technical description

Grit	60
Manufacturer's designation	982 C

Disc Ø	178 mm	
Series	Cubitron™ll	
Grinding media	Cubitron™ II	
Grinding medium code	Ceramic	
Grinding media backing	Vulcanised fibre	
Iron, sulphur and chlorine constituents	< 0.1 %	
Product name attribute	Ø 178 mm	
Bore Ø	22.23 mm	
optimised for material	Steel	
optimised for material	Cast iron	
optimised for material	Non-ferrous metals	
maximum circumferential speed	80 m/s	
maximum speed	8500 min ⁻¹	
Type of product	Fibre disc	

User data

	Suitability	\mathbf{V}_{c}	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		

dry	suitable
-----	----------

Accessories

Fibre disc backing padflexible/smooth External Ø 180 mm	566692 180
Fibre disc backing padhard/ribbed External Ø 180 mm	566690 180
Backing padhard/ribbed External Ø 180 mm	566672 180