

**Grinding point fine, SiC, Type: ZY1020****Order data**

Order number	551780 ZY1020
GTIN	4027497343508
Item class	56L

Description**Version:**

LUKAS grinding points (OSA certified and tested to DIN EN 12 413) are specially designed for hardness, bonding, grit type and grit size for the specific applications and cover a very wide application range. Minimal radial run-out ensures vibration-free grinding which is good for man, machine, and component. LUKAS grinding points are generally suitable for **edge and surface grinding** and are characterised by maximum material removal rate, long tool life and consistent surface finish quality of the component.

Ceramic bonded **SiC** grinding points, 80 grit (fine), with high self-sharpening effect and open-pore structure for improved reduction of clogging. Shank \varnothing 6 mm, shank length 40 mm.

Application:

For grinding **aluminium alloys** and **soft materials (non-ferrous metals)**.

Recommended circumferential speed 25 –40 m/s.

Technical description

Shaft length	40 mm
Head \varnothing	10 mm

Grit designation	fine
Shank Ø	6 mm
Head length	20 mm
Grinding medium code	SiC
Product name attribute	SiC
Type of product	Grinding point