

## Coarse cleaning disc (SiC), Disc Ø: 115mm



#### **Order data**

Order number	566700 115		
GTIN	4045197679703		
Item class	51M		

## **Description**

### **Version:**

Cleaning discs with synthetic nylon fleece evenly impregnated with abrasive grit on glass fibre pad.

Very **coarse non-woven abrasive mesh structure**, will not clog even when used on soft thick coatings.

Medium hard fleece body with very **aggressive grinding characteristics**, for an even finish and long working life. General purpose disc for all rough grinding work, **even for difficult applications** such as removing stubborn scale.

#### **Application:**

For rust removal, paint removal, dressing weld seams and removing surface dirt. With **glass fibre backing pad for direct clamping** on angle grinders.

#### Note:

For deburring wheels for double-ended bench grinding machines, see No. 556270 onwards.

## **Technical description**

recommended speed	5000 - 7000 min <sup>-1</sup>		
maximum speed	11000 min <sup>-1</sup>		
Bore Ø	22.23 mm		



Disc Ø	115 mm		
Grinding medium code	SiC		
Degree of hardness	medium – hard		
Grit designation	very coarse		
Iron, sulphur and chlorine constituents	< 0.1 %		
Shape description	flat		
maximum circumferential speed	60 m/s		
Type of product	Rough cleaning non- woven abrasive mesh		

# **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Paint	suitable		
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

