

**Garant****CC.T 120408, Grade: HB7035-1**

## Order data

|              |                 |
|--------------|-----------------|
| Order number | 260160 HB7035-1 |
| GTIN         | 4045197873798   |
| Item class   | 21G             |

## Description

CC.T 120408 HB7035-1 Grade: HB7035-1  
Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 4 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 320 m/min

## Technical description

|                     |                     |
|---------------------|---------------------|
| Corner radius       | 0.8 mm              |
| Grade               | HB7035-1            |
| Cutting depth $a_p$ | 0.2 - 4 mm          |
| Main application    | P                   |
| Feed $f$            | 0.1 - 0.3 mm/rev.   |
| Cutting conditions  | heavily interrupted |
| Chip breaker        | SM                  |

|                                      |                              |
|--------------------------------------|------------------------------|
| Cutting speed $v_c$ main application | 100 - 320 m/min              |
| Finishing/roughing assignment        | Semi-roughing                |
| Tool material                        | Carbide                      |
| ISO code indexable insert            | CCMT 120408                  |
| Number of changes/inserts            | 2                            |
| Tolerance                            | M                            |
| Type of product                      | Indexable insert for turning |