

Garant
CNMG 09T308, Grade: HB7035-1


Order data

Order number	250152 HB7035-1
GTIN	4045197873835
Item class	21G

Description

CNMG 09T308 HB7035-1 Grade: HB7035-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 8 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 100 - 320 m/min

Technical description

Cutting depth a_p	0.5 - 8 mm
Chip breaker	SM
Cutting speed v_c main application	100 - 320 m/min
Feed f	0.2 - 0.5 mm/rev.
Corner radius	0.8 mm
Main application	P
Cutting conditions	heavily interrupted

Grade	HB7035-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning