

Garant
CNMG 120416, Grade: HB7035-1


Order data

Order number	250328 HB7035-1
GTIN	4045197873927
Item class	21G

Description

CNMG 120416 HB7035-1 Grade: HB7035-1
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 8 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 90 - 260 m/min

Technical description

Grade	HB7035-1
Cutting speed v_c main application	90 - 260 m/min
Chip breaker	SG
Cutting conditions	heavily interrupted
Cutting depth a_p	1.5 - 8 mm
Feed f	0.25 - 0.6 mm/rev.
Main application	P

Corner radius	1.6 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning