

Garant
CNMG 190624, Grade: HB7035-1


Order data

Order number	250343 HB7035-1
GTIN	4045197874023
Item class	21G

Description

CNMG 190624 HB7035-1 Grade: HB7035-1
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 8 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 90 - 260 m/min

Technical description

Grade	HB7035-1
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	heavily interrupted
Main application	P
Chip breaker	SG
Cutting depth a_p	1.5 - 8 mm
Corner radius	2.4 mm

Cutting speed v_c main application	90 - 260 m/min
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning