

**Garant**
**CNMM 190616, Grade: HB7035-1**


### Order data

Order number	250464 HB7035-1
GTIN	4045197874078
Item class	21G

### Description

CNMM 190616 HB7035-1 Grade: HB7035-1  
 Chip breaker: SR  
 Cutting depth  $a_p$ : 2 - 10 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 90 - 260 m/min

### Technical description

Main application	P
Cutting speed $v_c$ main application	90 - 260 m/min
Feed $f$	0.4 - 1.2 mm/rev.
Cutting conditions	heavily interrupted
Cutting depth $a_p$	2 - 10 mm
Grade	HB7035-1
Chip breaker	SR

Corner radius	1.6 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning