

Garant
DC.T 070204, Grade: HB7035-1


Order data

Order number	260353 HB7035-1
GTIN	4045197874115
Item class	21G

Description

DC.T 070204 HB7035-1 Grade: HB7035-1
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Main application	P
Chip breaker	SS
Cutting speed v_c main application	120 - 350 m/min
Grade	HB7035-1
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Cutting depth a_p	0.2 - 1.5 mm

Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning