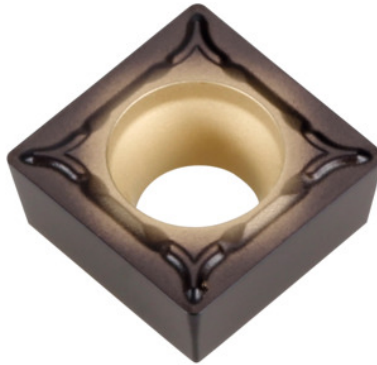


**Garant****SCMT 09T304, Grade: HB7035-1****Order data**

Order number	260742 HB7035-1
GTIN	4045197874405
Item class	21G

**Technical description**

Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.2 mm/rev.
Cutting speed $v_c$ main application	120 - 350 m/min
Cutting conditions	heavily interrupted
Chip breaker	SS
Corner radius	0.4 mm
Grade	HB7035-1
Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4

Type of product

Indexable insert for turning