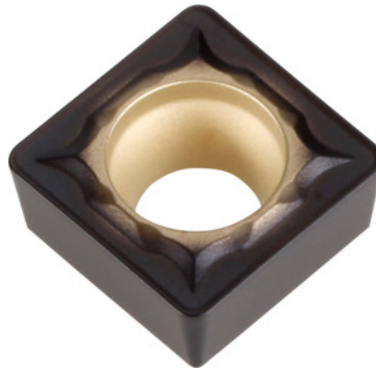


**Garant**
**SC.T 09T304, Grade: HB7035-1**


### Order data

Order number	260762 HB7035-1
GTIN	4045197874412
Item class	21G

### Description

SC.T 09T304 HB7035-1 Corner radius: 0.4 mm  
 Grade: HB7035-1  
 Chip breaker: SM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.

### Technical description

Grade	HB7035-1
Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	SM
Cutting speed $v_c$ main application	100 - 320 m/min
Main application	P
Cutting conditions	heavily interrupted

Corner radius	0.4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning