

**Garant**
**SNMG 120404, Grade: HB7035-1**


## Order data

Order number	251222 HB7035-1
GTIN	4045197874474
Item class	21G

## Description

SNMG 120404 HB7035-1 Corner radius: 0.4 mm  
 Grade: HB7035-1  
 Chip breaker: SM  
 Cutting depth  $a_p$ : 0.5 - 6 mm  
 Feed  $f$ : 0.15 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 320 m/min

## Technical description

Feed $f$	0.15 - 0.5 mm/rev.
Chip breaker	SM
Cutting conditions	heavily interrupted
Grade	HB7035-1
Cutting speed $v_c$ main application	100 - 320 m/min
Main application	P
Corner radius	0.4 mm

Cutting depth $a_p$	0.5 - 6 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning