

Garant**SNMG 190624, Grade: HB7035-1**

Order data

Order number	251338 HB7035-1
GTIN	4045197874603
Item class	21G

Description

SNMG 190624 HB7035-1 Corner radius: 2.4 mm
Grade: HB7035-1
Chip breaker: SG
Cutting depth a_p : 1.5 - 9 mm
Feed f : 0.25 - 0.8 mm/rev.
Cutting speed v_c main application: 90 - 260 m/min

Technical description

Grade	HB7035-1
Chip breaker	SG
Corner radius	2.4 mm
Cutting speed v_c main application	90 - 260 m/min
Main application	P
Cutting depth a_p	1.5 - 9 mm
Feed f	0.25 - 0.8 mm/rev.

Cutting conditions	heavily interrupted
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190624
Number of changes/inserts	8
Type of product	Indexable insert for turning