

**Garant**
**VC.T 110304, Grade: HB7035-1**


### Order data

Order number	261454 HB7035-1
GTIN	4045197874870
Item class	21G

### Description

VC.T 110304 HB7035-1 Grade: HB7035-1  
 Chip breaker: SM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 320 m/min

### Technical description

Cutting conditions	heavily interrupted
Cutting depth $a_p$	0.5 - 2.5 mm
Grade	HB7035-1
Cutting speed $v_c$ main application	100 - 320 m/min
Main application	P
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	SM

Corner radius	0.4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning