

**Garant****VC.T 160404, Grade: HB7035-1**

## Order data

Order number	261458 HB7035-1
GTIN	4045197874900
Item class	21G

## Description

VC.T 160404 HB7035-1 Grade: HB7035-1  
Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 320 m/min

## Technical description

Main application	P
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Grade	HB7035-1
Chip breaker	SM
Cutting speed $v_c$ main application	100 - 320 m/min
Feed $f$	0.1 - 0.3 mm/rev.

Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 160404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning