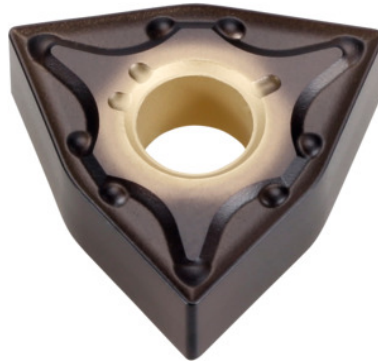


**Garant**
**WNMG 060404, Grade: HB7035-1**


### Order data

Order number	252062 HB7035-1
GTIN	4045197874986
Item class	21G

### Technical description

Corner radius	0.4 mm
Main application	P
Grade	HB7035-1
Cutting speed $v_c$ main application	100 - 320 m/min
Cutting conditions	heavily interrupted
Chip breaker	SM
Cutting depth $a_p$	0.5 - 4 mm
Feed $f$	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 060404
Number of changes/inserts	6

Tolerance	M
Type of product	Indexable insert for turning