

**Garant**
**WNMG 060408, Grade: HB7035-1**


## Order data

|              |                 |
|--------------|-----------------|
| Order number | 251954 HB7035-1 |
| GTIN         | 4045197874993   |
| Item class   | 21G             |

## Description

WNMG 060408 HB7035-1 Grade: HB7035-1  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

|                                      |                     |
|--------------------------------------|---------------------|
| Main application                     | P                   |
| Corner radius                        | 0.8 mm              |
| Feed $f$                             | 0.1 - 0.4 mm/rev.   |
| Cutting conditions                   | heavily interrupted |
| Chip breaker                         | SS                  |
| Grade                                | HB7035-1            |
| Cutting speed $v_c$ main application | 120 - 350 m/min     |
| Cutting depth $a_p$                  | 0.3 - 2 mm          |

|                               |                              |
|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing                    |
| Tool material                 | Carbide                      |
| ISO code indexable insert     | WNMG 060408                  |
| Number of changes/inserts     | 6                            |
| Type of product               | Indexable insert for turning |