

**Garant**
**WNMG 080412, Grade: HB7035-1**


## Order data

Order number	252210 HB7035-1
GTIN	4045197875075
Item class	21G

## Description

WNMG 080412 HB7035-1 Grade: HB7035-1

Chip breaker: SG

Cutting depth  $a_p$ : 1.5 - 6 mm

Feed  $f$ : 0.25 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 90 - 260 m/min

## Technical description

Grade	HB7035-1
Cutting depth $a_p$	1.5 - 6 mm
Chip breaker	SG
Feed $f$	0.25 - 0.6 mm/rev.
Cutting speed $v_c$ main application	90 - 260 m/min
Cutting conditions	heavily interrupted
Main application	P
Corner radius	1.2 mm

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning