

**Fine thread “No Go” ring gauge 6g, M × pitch: 27X1,5****Order data**

Order number	486210 27X1,5
GTIN	2050001036247
Item class	48B

**Description****Version:**

The ground first thread lead chamfer (from 1 mm pitch) removes contamination in the component and prevents premature fracture of the first full thread lead chamfer.

Design to **DIN 2279 – 2299**.

**Application:**

For metric ISO fine threads, right-hand DIN 13.

**Standard:**

Toleranzen und Abmaße nach **DIN ISO 1502**.

**Note:**

Thread gauges for threads with other pitches, Whitworth, trapezoidal, round, UNC, UNF, and NPT threads as well as left-hand threads available on request.

**Technical description**

Thread	M27
Thread pitch	1.5 mm
Tolerance class	6g
Calibration	L12

Type of gauge	"No Go" gauge
Tolerance zone	g
Thread type	MF
Standard	DIN 13
Quality	6
Type of product	Thread "No Go" ring gauge

### Services

DAkkS calibration Thread "Go" ring gauge maximum $\varnothing$ 100 mm	028640 100
Calibration Thread ring gauge maximum $\varnothing$ 60 mm	028600 60